

What is claimed is:

1. A disk cartridge which rotatably houses a disk serving as a recording medium in a flat housing constituted of a frame and upper and lower shells made of metal plates covering a top  
5 and a bottom of the frame,

wherein an engaging protrusion is provided on at least one of either top or bottom side of the frame, and an engaging aperture which engages with the engaging protrusions is formed on at least one of the upper and lower shells, the engaging  
10 protrusion being able to freely oscillate in and out from the surface and being elastically urged in a direction in which the engaging protrusion protrudes from the surface, and

the housing is assembled by inserting the frame, in which the engaging protrusion is sunk from the surface, into a space  
15 formed between the upper and lower shells by engagement of the upper and lower shells to a position at which the engaging protrusion is aligned with the engaging aperture so that that the engaging protrusion engages with the engaging aperture.

2. The disk cartridge according to claim 1, wherein the  
20 engaging protrusion is coupled to the frame through a thin portion which has elasticity and is integrally formed with the engaging protrusion and the frame of synthetic resin.

3. The disk cartridge according to claim 1, wherein the engaging protrusion which is separately formed from the frame,  
25 is coupled to the frame through a thin portion having elasticity,

and is integrally formed with the engaging protrusion.